DEPT: Machine Shop RESULT AREA P Q D S M PROPRIATION Machining	ADVIK P1 TPM CIRCLE NO :-04 TPM CIRCLE NAME : Oil pu		mp	ACTIVITY LOSS NO. / STEP	KK	QM	PI	M JH	SHE	ОТ	DM	E&T	KAI7F	N IDEAS	HFFT		
IDEA : Same Tool Use for Both Operation.	AD III	-				Q	DEF :- A		С	D	S	М		IN IPEAU			
Productivity & Tool Cost Saving. WIDELY/DEEPLY:- PROBLEM / PRESENT STATUS :- In A172 Body Product for Back Facing Operation Separate End Mill Cutter Use. AFTER PROBLEM / PRESENT STATUS :- In A172 Body Product for Back Facing Operation Separate End Mill Cutter Use. AFTER BENCHMARK 66 Sec TARGET 60 Sec KAIZEN START 22.07.15 KAIZEN FINISH 23.07.15 TEAM MEMBERS :- Dilip Phapale Nitin Sutar BENEFITS :- Dia 20mm End Mill Cost Saving. (4900rs) WHY - WHY ANALYSIS :- Not Applicable. RESULT :- 1) Productivity Increased. 2) End Mill Cost Saved.(4900rs) REGISTRATION NO. & DATE: - 23.07.2015 REGISTERED BY :- Umesh Pimple COUNTERMEASURE - Milling Cutter Path Extend to Complete Back Facing Operation. RESULT :- Dilip Phapale Nitin Sutar RESULT	CELL:- A 172 CELL	NAME: Oil Pump	MAC	HINE / STAGE :- Brt-8						OPE	RATIO	ON- N	/lachinin	3			
WIDELY/DEEPLY:- PROBLEM / PRESENT STATUS :- In A172 Body Product for Back Facing Operation. AFTER Diplicable Scope & Plan For Horizontal Deployment Status REGISTRATION NO. & DATE: - 23.07.2015 REGISTERED BY:- Umesh Pimple Extend to Complete Back Facing Operating Complete Back Facing Operation. AFTER Dividing Mapale Nitin Sutar RESULT:- 1) Productivity Increased. 2) End Mill Cost Saved. (4900rs) REGISTRATION NO. & DATE: - 23.07.2015 REGISTERED BY:- Umesh Pimple			·														
PROBLEM / PRESENT STATUS: - In A172 Body Product for Back Facing Operation. Separate End Mill Cutter Use. AFTER Dilip Phapale Nitin Sutar BENEFITS: - Dia 20mm End Mill Cost Saving. (4900rs) Not Applicable. Not Applicable	WIDELY/DEEPLY:-		_														
Not Applicable. 1) Productivity Increased. 2) End Mill Cost Saved.(4900rs) REGISTRATION NO. & DATE: - 23.07.2015 REGISTERED BY: - Umesh Pimple HOW TO DO: Locking by edit Key. HOW TO DO: Locking by edit Key. Before After SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT SR. OCELL TARGET RESPONSIBILITY STATUS NO. CELL TARGET RESPONSIBILITY STATUS NO. CELL TARGET RESPONSIBILITY STATUS NO. CELL TARGET RESPONSIBILITY STATUS	Body Product for Back Facing Operation		Оре	eration.						T C C	EAM Dilip P Nitin	MEMPhapa Sutar SITS :- Savii	Dia 20 ng. (49)	mm End M OOrs)	ill		
REGISTERED BY :- Umesh Pimple Production/ Shift	Not Applicable. ROOT CAUSE :- Not A	Applicable	1) 2) 500 480 460 440 420	Productivity Inc End Mill Cost Sa)0r	- - ■ 8		SCC SR	OPE &	TO D	FOR HOP	RIZONTAL DEPL	OYMENT		
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		•	1	Production/ Shift									-				